



Where **high performance**
is the **standard**

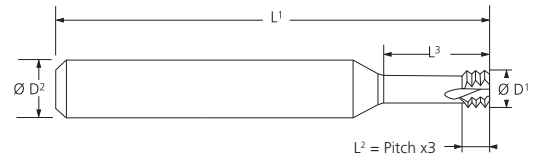
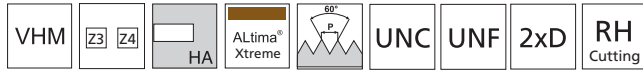


M.A. FORD MAX
RANGE

Thread mills

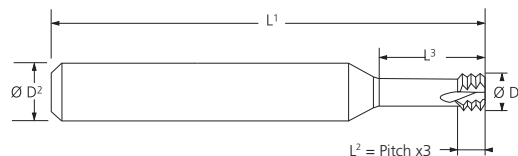
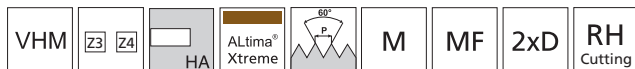
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UN 2D Carbide Thread Mills Series 3TC



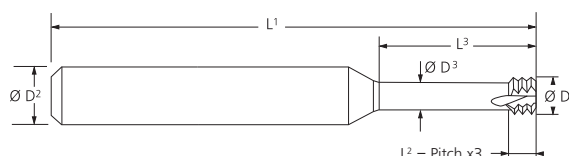
Tool Number	Thread		Tool Dimensions					
	UNC	UNF	Pitch (TPI)	D ¹	D ²	L ¹	L ³	Flutes
3TCU 0140D2-64AX	1-64	2-64	64	1.4	4.0	50.0	4.0	3
3TCU 0145D2-72AX	-	1-72	72	1.45	4.0	50.0	3.8	3
3TCU 0165D2-56AX	2-56	3-56	56	1.65	4.0	50.0	5.0	3
3TCU 0190D2-48AX	3-48	4-48	48	1.9	4.0	50.0	5.0	3
3TCU 0210D2-40AX	4-40	6-40	40	2.1	4.0	50.0	6.0	3
3TCU 0245D2-40AX	5-40	6-40	40	2.45	4.0	50.0	8.0	3
3TCU 0255D2-32AX	6-32	10-32	32	2.55	4.0	50.0	7.4	3
3TCU 0320D2-32AX	8-32	10-32	32	3.2	4.0	50.0	11.0	3
3TCU 0330D2-36AX	-	8-36	36	3.3	4.0	50.0	11.0	3
3TCU 0358D2-24AX	10-24	5/16-24	24	3.58	4.0	50.0	11.0	3
3TCU 0488D2-20AX	1/4-20	7/16-20	20	4.88	6.0	50.0	13.5	3
3TCU 0525D2-28AX	-	1/4-28	28	5.25	6.0	50.0	15.0	3
3TCU 0668D2-24AX	-	5/16-24	24	6.68	8.0	65.0	21.0	4
3TCU 0670D2-16AX	3/8-16	-	16	7.6	8.0	60.0	20.0	4
3TCU 0900D2-14AX	7/16-14	-	14	9.0	10.0	75.0	28.0	4
3TCU 0955D2-20AX	-	7/16-20	20	9.55	10.0	75.0	28.0	4

Metric 2D Carbide Thread Mills Series 3TC



Tool Number	Thread		Tool Dimensions					
	M Coarse	M Fine	Pitch (mm)	D ¹	D ²	L ¹	L ³	Flutes
3TCM 0154D2-040AX	M2x0.4	-	0.4	1.54	4.0	50.0	4.5	3
3TCM 0196D2-045AX	M2.5x0.45	-	0.45	1.96	4.0	50.0	5.5	3
3TCM 0240D2-050AX	M3x0.5	M3.5x0.5	0.5	2.4	4.0	50.0	7.0	3
3TCM 0315D2-070AX	M4x0.7	-	0.7	3.15	4.0	50.0	8.8	3
3TCM 0400D2-080AX	M5x0.8	-	0.8	4.0	6.0	50.0	12.0	3
3TCM 0475D2-100AX	M6x1.0	M8x1.0	1.0	4.75	6.0	50.0	12.0	3
3TCM 0600D2-125AX	M8x1.25	-	1.25	6.0	6.0	60.0	17.5	3
3TCM 0800D2-150AX	M10x1.5	M12x1.5	1.5	8.0	8.0	60.0	22.0	4
3TCM 1000D2-175AX	M12x1.75	-	1.75	10.0	10.0	75.0	28.0	4
3TCM 1200D2-200AX	M16x2.0	-	2.0	12.0	12.0	75.0	35.0	4

Metric 3D Carbide Thread Mills Series 3TC



Tool Number	Thread		Tool Dimensions						
	M Coarse	Pitch (mm)	D ¹	D ²	D ³	L ¹	L ³	Flutes	Drill Dia.
3TC-M1606D3-0.35X	M1.6	0.35	1.2	4.0	0.68	50.0	5.0	3	1.25
3TC-M206D3-0.4X	M2	0.4	1.54	6.0	0.88	60.0	6.5	3	1.6
3TC-M2506D3-0.45X	M2.5	0.45	1.96	6.0	1.15	60.0	8.0	3	2.05
3TC-M306D3-0.5X	M3	0.5	2.42	6.0	1.63	60.0	9.5	3	2.5
3TC-M406D3-0.7X	M4	0.7	3.15	6.0	1.99	60.0	12.5	3	3.3
3TC-M506D3-0.8X	M5	0.8	4.0	6.0	2.54	60.0	15.5	3	4.2
3TC-M606D3-1.0X	M6	1.0	4.75	6.0	3.03	60.0	18.5	3	5
3TC-M806D3-1.25X	M8	1.25	5.95	6.0	3.81	65.0	25.0	3	6.75
3TC-M1008D3-1.5X	M10	1.5	7.9	8.0	5.82	75.0	31.0	4	8.5
3TC-M1210D3-1.75X	M12	1.75	9.9	10.0	7.42	80.0	37.0	4	10.25
3TC-M1612D3-2.0X	M16	2.0	11.9	12.0	8.95	100.0	50.0	4	14
3TC-M2016D3-2.5X	M20	2.5	15.9	16.0	12.39	110.0	62.0	6	17.5



Where **high performance** is the **standard***

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